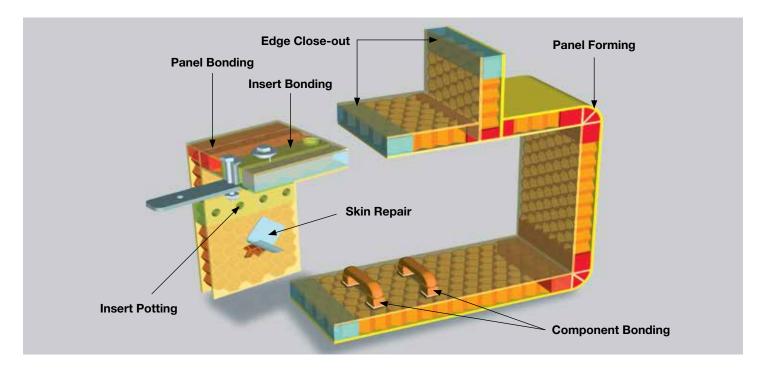


Advanced Materials

Aerospace Materials for Production, Maintenance and Repair Applications

Selector Guide





Araldite® 252 Void/Edge Filler

Low-density epoxy void/edge filler for core-reinforcing applications. Offers increased compressive strength and higher service temperature.

- Flame retardant
- Good sanding and machining properties
- Room temperature cure
- Light blue color

Araldite® AV 8504/TDT 177-27 Adhesive

Epoxy adhesive that produces very strong bond lines on a variety of substrates. Well suited for panel pin bonding.

- Fast setting
- Quick cure
- Meter/mix dispensable
- Black color

Araldite® 1570 FST A/B Adhesive

Self-extinguishing, halogen-free epoxy adhesive designed for PE foam-to-phenolic GRP bonding in cargo areas.

- Flame retardant
- Extrudable paste
- Dark grey color

CG 1305 A/B Void/Edge Filler

High-strength epoxy void/edge filler suitable for panel bonding, reinforcing high-stress areas in honeycomb and potting applications.

- Flame retardant
- Pourable
- Room temperature cure
- Off-white color

Epibond® 100 A/B Adhesive

Structural epoxy adhesive suitable for interior applications. Excellent for CFRP bonding.

- Good chemical and environmental resistance
- Service temperature up to 350°F
- Dry/wet Tg
- Very high lap shear strength
- Off-white color

Epibond® 200 A/B Adhesive NEW

High-strength structural epoxy adhesive. Recommended for applications requiring toughness and flexibility.

- Flexible
- Sag resistant
- Easy 1:1 mix ratio
- Wide service temperature window -67°F (-55°C) to 160°F (71°C)
- Dark grey color

Epibond® 420 A/B Adhesive

Highly-versatile epoxy adhesive suitable for a wide variety of metal, honeycomb and composite bonding applications where exceptional toughness and resilience are required.

- Room temperature cure
- Durable
- Toughened
- Blue-green color

Epibond® 1544 Series of Adhesives

Low-flow, gap-filling epoxy adhesives available in three different hardener configurations, two gel times and three colors. Develops early green strength and is designed for joining dissimilar materials including plastics, metals and composite laminates used in aircraft interiors.

- Flame retardant
- Semi-paste
- Off-white, beige and white colors

Epibond® 1559-1 A/B Series of Adhesives

Fast-setting epoxy adhesives suitable for component bonding.

- Flame retardant (self-extinguishing)
- Rapid setting
- Cures to the touch after one hour at 77°F
- · Dark grey color

Epibond® 8000 FR A/B Adhesive

Flame-retardant, structural epoxy adhesive suitable for interior applications.

- Good chemical and environmental resistance
- Nano toughened
- High lap shear strength
- UV stable
- Off-white color

Epocast® 50 A1/946 Laminating System

Fast-setting, high-strength epoxy laminating system for the manufacture and repair of composite structures.

- Flame retardant
- Unfilled
- Amber color

Epocast® 50 A1/9816 Laminating System

High-strength epoxy laminating system for the manufacture and repair of composite structures.

- Flame retardant
- Unfilled
- Amber color

Epocast® 52 A/B Laminating System

High-temperature, moderate-viscosity epoxy laminating system. Designed for repairing graphite and fiberglass composite components.

- Good hot/wet performance
- Excellent chemical resistance
- Cures quickly at temperatures between 150°F (65°C) - 200°F (93°C)
- Blue color

Epocast® 1617 A/B Void/Edge Filler

Low-density, high-strength epoxy void/edge filler suitable for core-reinforcing applications.

- Flame retardant
- Paste
- Room temperature cure
- Off-white color

Epocast® 1618 D/B Void/Edge Filler

Low-density, extrudable epoxy void/edge filler suitable for insert potting, bonding, panel forming and close out of honeycomb materials.

- Flame retardant
- Increased compressive strength
- Fast setting
- Room temperature cure
- Off-white color

Epocast® 1622 FST A/B Void/Edge Filler

Low-density, fast-setting epoxy void/edge filler suitable for insert potting, bonding, panel forming and close out of honeycomb structures.

- Meets FST requirements
- Extrudable/non sag
- Increased compressive strength at elevated temperatures
- Room temperature cure
- White color

Epocast® 1628 A/B Void/Edge Filler

Ultra-low density epoxy void/edge filler for core-reinforcing applications.

- Flame retardant
- Good sanding and machining properties
- Room temperature cure
- Off-white color

Epocast® 1629 A/B Void/Edge Filler

Ultra-low density epoxy void/edge filler for core-reinforcing applications.

- Flame retardant
- Easy to apply
- Good sanding and machining properties
- Room temperature cure
- Off-white color

Epocast® 1633 A/B Void/Edge Filler

Low-density epoxy syntactic void/edge filler for insert potting, core-reinforcing and panel repair applications. Designed for situations where a quick time to sand and handle is needed.

- High compressive strength
- Rapid setting
- Extrudable
- Variety of colors

Epocast® 1645 FR A/B Void/Edge Filler NEW

Ultra low-density epoxy void/edge filler that is easy to mix, apply and sand with a wide processing window.

- Easy 1:1 mix ratio with color mix indicator
- Ultra low density of .45 .48 g/cc
- Service temp to 350°F
- Flame retardant
- Good sanding and machining properties
- 1yr shelf life

Uralane® 5774 A/C Adhesive

Polyurethane adhesive which produces tough, impactresistant bonds on hard-to-join thermoplastics and metal substrates.

- Flame retardant
- Semi-paste
- Handling strength after four hours at 77°F
- Beige color

General Bonding and Repair

Araldite® 2010-1 Adhesive

Fast reacting, toughened, multi-purpose epoxy adhesive.

- Room temperature cure
- High shear and peel strength
- Bonds a wide variety of substrates
- Pale yellow color

Araldite® 2011 Adhesive

Multi-purpose, structural epoxy adhesive that exhibits high strength and toughness.

- Room temperature cure
- Low shrinkage
- Long working life
- Bonds a wide variety of substrates
- Pale yellow color

Araldite® 2012 Adhesive

Multi-purpose, structural epoxy adhesive with a moderate viscosity providing high strength and toughness.

- Room temperature cure
- Bonds a wide variety of substrates
- Pale yellow color

Araldite® 2014 Adhesive

Structural epoxy adhesive that exhibits high strength with good environmental and chemical resistance.

- Room temperature cure
- High service temperatures
- Low outgassing
- Bonds a wide variety of substrates
- Pale yellow color

Araldite® 2015 Adhesive

Structural epoxy adhesive which develops a resilient bond. It is particularly suitable for SMC and GRP bonding.

- Room temperature cure
- High shear and peel strength
- Gap filling/non sag
- Beige color

Fastweld™ 10 A/B Adhesive

Rapid-setting epoxy adhesive offering a convenient one-to-one mix ratio. Develops strong bonds within a short time.

- Room temperature cure
- Paste
- Grey color

Global Presence – 13 Manufacturing Sites



For More Information

www.huntsman.com/aerospace advanced_materials@huntsman.com



Enriching lives through innovation

Americas:

Huntsman Advanced Materials Americas 10003 Woodloch Forest Drive The Woodlands Texas 77380 USA Tel. +1 888 564 9318 Fax +1 281 719 4047

Europe/Africa:

Huntsman Advanced Materials (Switzerland) GmbH Klybeckstrasse 200 P.O. Box 4002 Basel Switzerland Tel. +41 61 299 11 11 Fax +41 61 299 11 12

India/MiddleEast:

Huntsman Advanced Materials (India) Pvt. Ltd. 5th Floor, Bldg. No. 10 Solitaire Corporate Park, 167 Guru Hargovindji Marg, Chakal, Andheri (East) Mumbai – 400 093 India Tel. +91 22 4095 1556-60 Fax + 91 22 4095 1300/1400/1500

Asia/Pacific:

Huntsman Advanced Materials Shanghai Suites 4903 – 4906, 49F Maxdo Centre 8 Xing Yi Road Shanghai, 200336 P.R. China Tel. + 86 21 2208 7588 Fax + 86 21 2208 7511 Free hot line: + 86 20 8484 5000

Legal Information

Araldite®, Epibond®, Epocast®, and Uralane® are registered trademarks of Huntsman Corporation or an affiliate thereof in one or more, but not all, countries. Fastweld™ is a trademark of Huntsman Corporation or an affiliate thereof. Sales of the product described herein ("Product") are subject to the general terms and conditions of sale of either Huntsman Advanced Materials LLC, or its appropriate affiliate including without limitation Huntsman Advanced Materials (Europe) BVBA, Huntsman Advanced Materials Americas Inc., or Huntsman Advanced Materials (Hong Kong) Ltd. or Huntsman Advanced Materials (Guangdong) Co., Ltd. ("Huntsman"). The following supercedes Buyer's documents While the information and recommendations included in this publication are, to the best of Huntsman's knowledge, accurate as of the date of publication, NOTHING CONTAINED HEREIN IS TO BE CONSTRUED AS A REPRESENTATION OR WARRANTY OF ANY KIND, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE NONINFRINGEMENT OF ANY INTELLECTUAL PROPERTY RIGHTS, OR WARRANTIES AS TO QUALITY OR CORRESPONDENCE WITH PRIOR DESCRIPTION OR SAMPLE, AND THE BUYER ASSUMES ALL RISK AND LIABILITY WHATSOEVER RESULTING FROM THE USE OF SUCH PRODUCT, WHETHER USED SINGLY OR IN COMBINATION WITH OTHER SUBSTANCES. No statements or recommendations made herein are to be construed as a representation about the suitability of any Product for the particular application of Buyer or user or as an inducement to infringe any patent or other intellectual property right. Data and results are based on controlled conditions and/or lab work. Buyer is responsible to determine the applicability of such information and recommendations and the suitability of any Product for its own particular purpose, and to ensure that its intended use of the Product does not infringe any intellectual property rights. The Product may be or become hazardous. Buyer should (i) obtain Material Safety Data Sheets and Technical Data Sheets from Huntsman containing detailed information on Product hazards and toxicity, together with proper shipping, handling and storage procedures for the Product, (ii) take all steps necessary to adequately inform, warn and familiarize its employees, agents, direct and indirect customers and contractors who may handle or be exposed to the Product of all hazards pertaining to and proper procedures for safe handling, use, storage, transportation and disposal of and exposure to the Product and (iii) comply with and ensure that its employees, agents, direct and indirect customers and contractors who may handle or be exposed to the Product comply with all safety information contained in the applicable Material Safety DataSheets, Technical Data Sheets or other instructions provided by Huntsman and all applicable laws, regulations and standards relating to the handling, use, storage, distribution and disposal of and exposure to the Product. Please note that products may differ from country to country. If you have any queries, kindly contact your local Huntsman representative

© 2014 Huntsman Corporation. All rights reserved.